



# TECHNICAL DATA SHEET

## TYVcure UVM

### CHARACTERIZATION

#### Application field

**TYVcure UVM** has been developed for UV-cured pipe rehabilitation process. The resin suits both for inversion lining and short-liner repair as well. The resin can be used as a matrix material for in-situ or for pre-impregnated composites.

#### Properties

- good chemical resistance
- good mechanical properties
- good adhesion on vitrified-clay, concrete and steel pipe<sup>1)</sup>

<sup>1)</sup> Adhesion was measured on composites consist of TYVcure resin + TyvLiner Glass-flex, steel plates were roughened.

#### Composition

**TYVcure UVM** resin is a methacrylate-based, one-component system that already contains the necessary UV initiator. The resin is completely **Styrene-free**. The viscosity of the resin can be modified with a thixotropic agent, the amount of which should be adjusted according to the specific application.

### TECHNICAL DATA

#### Liquid components

Characteristics <sup>2)</sup>	Value	Unit
Density	1,1 ± 0,1	g/cm <sup>3</sup>
Viscosity (20 min <sup>-1</sup> )	3000 ± 400	mPas
Flash point (closed space)	>100	°C
Appearance, color	transparent, yellowish liquid	-

<sup>2)</sup> Measured at 25 °C

#### Hardened resin / Essential characteristics

Characteristics <sup>3)</sup>	Test method	Performance	Unit
Young's modulus	EN ISO 527	> 3000	MPa
Tensile strength	EN ISO 527	> 25	MPa
Elongation at break	EN ISO 527	> 0.5	%
Flexural modulus	EN ISO 178	> 2500	MPa
Flexural strength	EN ISO 178	> 70	MPa
Compressive strength	EN ISO 604	> 150	MPa
Shore-D hardness	ISO 868:2003	> 80	-
Glass-transition temp., T <sub>g</sub>	EN ISO 6721	95 ± 10	°C
Overall chemical resistance	-	good	-

<sup>3)</sup> All the properties were measured on UV cured samples (irradiation strength ~30 mW/cm<sup>2</sup>)



## RESISTANCE

### Chemical resistance

Chemicals tested	Result <sup>4)</sup>	Chemicals tested	Result <sup>4)</sup>	Chemicals tested	Result <sup>4)</sup>
Normal petrol	1	H <sub>2</sub> O <sub>2</sub> 30%	1	HNO <sub>3</sub> 40%	1
Super petrol	5	H <sub>2</sub> O <sub>2</sub> 5%	2	IPA	1
CaCl <sub>2</sub> - saturated	5	H <sub>2</sub> SO <sub>4</sub> 10%	5	MgCl <sub>2</sub> - saturated	5
Diesel	5	H <sub>2</sub> SO <sub>4</sub> 20%	5	NaCl 20%	5
Acetic acid 10%	3	H <sub>2</sub> SO <sub>4</sub> 40%	5	NaOH 10%	3
Acetic acid 20%	1	HCl 10%	3	NaOH 30%	5
Ethanol	1	HCl 37%	1	NaOH 50%	5
Oil	4	HNO <sub>3</sub> 10%	4	Lactic acid 10%	3
Phosphoric acid 10%	4	HNO <sub>3</sub> 20%	1	Toluol	2

<sup>4)</sup>After one month soaking on 25 °C :

Assessment guide:

- 1** Mechanical properties changed significantly (color may change)  
- the coating is not suitable for the storage of the test chemical
- 2** Mechanical properties changed considerably (color may change)  
- the coating may be suitable for the storage of the test chemical for less than one week period
- 3** Mechanical properties changed moderately (color may change)  
- the coating may be suitable for the storage of the test chemical for less than one month period
- 4** Mechanical properties changed slightly (color may change)  
- the coating may be suitable for the storage of the test chemical for one to two months period
- 5** Mechanical properties remained unchanged (color may change)  
- the coating is suitable for the permanent storage of the test chemical

<sup>4)</sup> the surface of the specimen was exposed to permanent contact with the test chemical

## APPLICATION

### Ambient temperature at work

Minimum ambient temperature at work: +5 °C  
Maximum ambient temperature at work: +40 °C

### Workability time

It remains liquid as long as the resin is not exposed to sunlight or any UV light.

### Mixing

The resin is a one component system, however if the viscosity of the resin needs to be adjusted, a thixotropic agent can be added by thoroughly mixing it.

### Material consumption

Way of application	Material consumption <sup>5)</sup>
3 layers of combined glass fiber mat (1050 g/m <sup>2</sup> )	1.2 kg/m <sup>2</sup>
DNI50 2–3 mm thick liner material	1.5 kg/m

<sup>5)</sup> Material consumption, among others, depends on various conditions. These consumption data are indicative values only. The exact consumption value shall be determined for the actual application, individually.

### Curing conditions

**TYVcure UVM** contains the required amount of photoinitiator. For proper curing, the resin shall be irradiated by UV-light, preferably with a wavelength of 400 nm ± 20 nm and a power intensity of at least 20 mW/cm<sup>2</sup> for Short-liner, and 200 mW/cm<sup>2</sup> for inversion lining technique. The photoinitiator allows the use of high-pressure mercury lamps or UV-LEDs for curing.



## Tool cleaning

Before any exposure to UV light, the resin shall be removed from the tools and equipment that are contaminated with resin, by using clean rags. The thin remaining resin layer can be removed by acetone. Where acetone is applied, an operable fire extinguisher must be available at the construction site.

## Waste treatment

Remaining liquid or gel-like resin mix must be considered **hazardous waste**. However, hardened resin and the remaining pieces of the reinforcing materials are inert, and therefore, can be handled as normal household or industrial waste. Acetone contaminated waste must be stored separately from other litter, in well-sealed metal vessels.

## DELIVERY

### Packaging

Designation	Packaging	Net mass
<b>TYVcure UVM Small Pack</b>	10 l lid can	10 kg
<b>TYVcure UVM Medium Pack</b>	30 l lid can	30 kg
<b>TYVcure UVM Large Pack</b>	200 l drum	200 kg

## STORAGE

### Storage conditions

**TYVcure UVM** shall be stored indoors in the original, unopened and undamaged packaging in a dry place at temperatures between 5°C and 30°C. Store in dark and 100% light tight containers only. Exposure to direct sunlight should be avoided.

### Storage time

The quality of the product is guaranteed for 6 months from delivery provided it remains in its original, unopened packaging.

## MARKING

### Product group

UV-cured pipe rehabilitation product

### Safety

At the first purchase, the manufacturer provides the customer with separate safety data sheets. Please follow the instructions on the treatment, storage and disposal of the product. Beyond the general working clothes and special protection tools (e.g. safety helmets and belts) the following items are necessary for the safe use of resins: thin rubber gloves, protective glasses that provide side protection as well or transparent protective mask, on top of the working clothes: removable thin full-body overalls made of polyethylene or paper. Moreover, the contractor shall provide the following items in situ: first aid kit (e.g. bandages), eye washing liquid, reserve working clothes and protective clothes, and fire extinguisher.

## SPECIAL INFORMATION

Any application of the product to purposes other than clearly mentioned in this data sheet, is possible only by preliminary consulting with Polinvent Kft.